

M A D E R A  
O P T I O N S   G A L O R E



INDIANA  
FURNITURE



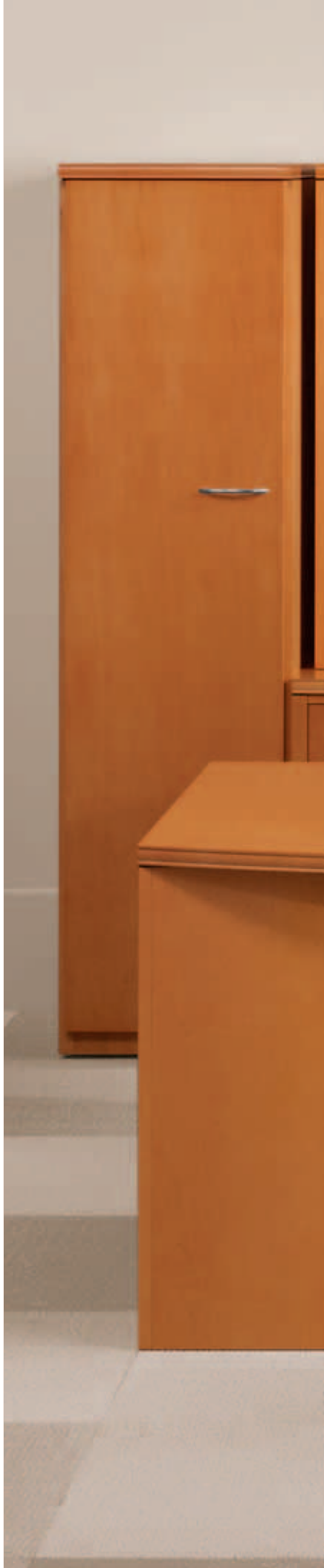
RELY ON US

M A D E R A  
O P T I O N S   G A L O R E



MADERA CREATES A VARIETY OF LOOKS FROM RICH, REFINED TRANSITIONAL TO FRESH, MODERN CONTEMPORARY BY OFFERING AN ABUNDANCE OF FINISH, EDGE, PULL, AND HUTCH DOOR OPTIONS. FINELY CRAFTED IN SELECT CHERRY, MAPLE, WALNUT, AND OAK VENEERS, MADERA FEATURES AN ULTRA VIOLET (UV) TOPCOAT ON ALL EXPOSED SURFACES ADDING UNSURPASSED HARDNESS AND EXTREME DURABILITY FOR LONG LASTING OFFICE APPLICATIONS.

SHOWN RIGHT IN LIGHT MAPLE FINISH WITH 604 SWIVEL SEATING IN CONNEAUT LEATHER SHOWCASE CO8657 CREAM.







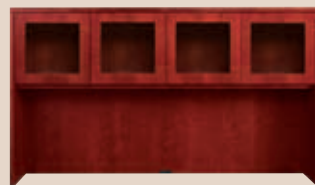
SHOWN ABOVE IN AUTUMN CHERRY FINISH WITH ELATION 834 SWIVEL SEATING IN CONNEAUT LEATHER DAVENPORT DAV8548 BARK.



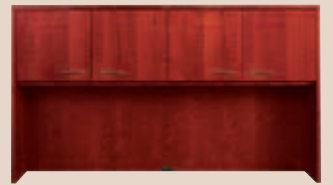
MADERA'S COMPREHENSIVE PRODUCT LINE IS THOUGHTFULLY DESIGNED TO INCLUDE FROSTED ACRYLIC, CLEAR ACRYLIC, AND WOOD HUTCH DOORS FOR THE ABILITY TO TAILOR AESTHETICS TO INDIVIDUAL TASTES. A VARIETY OF EASY-ACCESS STORAGE COMPONENTS HELP TODAY'S OFFICES STAY ORGANIZED.



WOOD FRAME DOORS WITH FROSTED ACRYLIC



WOOD FRAME DOORS WITH CLEAR ACRYLIC



WOOD DOORS



CLASSICS NEVER GO OUT OF STYLE. A COMBINATION OF CLEAR ACRYLIC DOORS, FLUTED TOP EDGE PROFILE, AND BRASS HARDWARE ALLOWS FOR RICH, TRANSITIONAL STYLING WITH MODERN UTILITY. COMPLEMENTARY CONFERENCE TABLES PROVIDE FOR PRODUCTIVE INDIVIDUAL OR COLLABORATIVE WORK APPLICATIONS.



SHOWN LEFT IN MEDIUM OAK FINISH WITH ELATION 814 SEATING IN MOMENTUM NOTION OBSIDIAN.  
SHOWN BELOW IN MAHOGANY ON WALNUT FINISH WITH 604 SWIVEL SEATING IN STYLISH BLACK  
LEATHER AND KLARETE 775 GUEST SEATING IN TEXTUS LINEAGE 304 EBONY.





SHOWN ABOVE IN ESPRESSO FINISH WITH 604 SWIVEL SEATING IN CONNEAUT LEATHER SHOWCASE CO8657 CREAM.

SHOWN RIGHT IN CLEAR MAPLE FINISH WITH 604 SWIVEL SEATING IN CONNEAUT LEATHER SHOWCASE CO8657 CREAM

AND 5762 LOUNGE SEATING IN MAHARAM PEBBLE WOOL 001 BIRCH.



SOLID WOOD EDGES AND ABRASION  
RESISTANT UV COATED SURFACES  
DEMONSTRATE OUR STANDARD  
FOR HIGH PERFORMANCE OFFICE  
ENVIRONMENTS. ADDITIONALLY, OUR  
UV TOPCOAT MAGNIFIES THE BEAUTY  
AND CLARITY OF ALL OUR WOOD  
FINISHES SHOWCASING OUR  
IMPECCABLE CRAFTSMANSHIP AND  
ATTENTION TO EVERY DETAIL.



MADERA FEATURES AN ULTRA-VIOLET FINISH ON ALL EXPOSED SURFACES BY UTILIZING SPRAY UV AND ROLL-COAT UV TECHNOLOGY. OUR UV ADVANTAGE MAKES INDIANA FURNITURE A LEADER IN WOOD CASEGOODS FINISHING.



## CUSTOMER BENEFITS

### CLARITY

A CURED UV ADVANTAGE FINISH MAGNIFIES THE BEAUTY OF OUR SENSATIONAL WOOD FINISHES AND REDUCES THE DARKENING, AGEING, AND YELLOWING PROCESS OF WOOD FURNITURE THAT NATURALLY OCCURS OVER TIME. OTHER TOPCOATS MAY NOT PROTECT THE WOOD CAUSING THE FURNITURE TO AGE AND YELLOW AT A MUCH FASTER RATE.

### DURABILITY

OUR UV ADVANTAGE FINISH RANKS AN OUTSTANDING FIVE OUT OF FIVE IN DURABILITY TESTS. OTHER TOPCOAT FINISHES COMMONLY RANK THREE OR LESS.

### HARDNESS

THE HARDNESS OF OUR UV ADVANTAGE FINISH MAKES SURFACES LESS LIKELY TO BE DAMAGED BY ABRASIONS, SCRATCHES, WATER, ALCOHOL, STAINS, AND COMMON CHEMICALS. OUR UV FINISH PERFORMS MUCH HIGHER IN THIS CATEGORY COMPARED TO OTHER TOPCOATS INCLUDING LACQUER AND VARNISH.

## ENVIRONMENTAL BENEFITS

### SAFE OFFICE ENVIRONMENTS

ONCE CURED BY UV LIGHTING, OUR UV ADVANTAGE FINISH DOES NOT EMIT IRRITABLE TOXINS, FORMALDEHYDE, OR SOLVENTS INTO THE AIR CREATING SAFE WORK ENVIRONMENTS WITHIN NEW FURNITURE INSTALLATIONS.

### AIR POLLUTION

OUR UV ADVANTAGE FINISH GREATLY REDUCES HAZARDOUS AIR POLLUTANTS WHICH CONTRIBUTE TO SMOG FORMATION. UV FINISH IS RECAPTURED OVER AND OVER AGAIN REDUCING WASTE MATERIAL.

### EMPLOYEE HEALTH

AUTOMATED FINISH SPRAY TECHNOLOGY AND ENCLOSED SPRAY BOOTHS ELIMINATE EXPOSURE TO SPRAYED CHEMICALS IN OUR FACTORIES.

*AT INDIANA FURNITURE, WE CONTINUOUSLY LOOK FOR NEW WAYS TO IMPROVE OUR MANUFACTURING PROCESSES AND MAKE RESPONSIBLE ENVIRONMENTAL CHOICES FOR THE BETTERMENT OF OUR PLANET.*

## EDGES

## PULLS

## DETAILS

- SELECT GRADE AMERICAN WALNUT, CHERRY, MAPLE, AND OAK VENEERS WITH CHOICE OF 13 FINISHES.
- HARDWOOD EDGE RIMS PROVIDE A SOLID, LASTING TOP WITH A CONSISTENT FINISH APPEARANCE.
- A DURABLE, HARD, UV ADVANTAGE FINISH PROCESS ACCENTUATES GRAIN CLARITY AND PROVIDES SUPERIOR RESISTANCE TO NORMAL WORKSURFACE WEAR.
- TOPS, END PANELS, AND MODESTY PANELS ARE ASSEMBLED USING EUROPEAN-STYLE MECHANICAL FASTENERS AND HEAVY DUTY JOINING BRACKETS TO ASSURE MAXIMUM STRENGTH.
- ALL DRAWER SLIDES CARRY A LIFETIME WARRANTY. FILE DRAWERS FEATURE FULL EXTENSION SLIDES. BOX DRAWERS FEATURE 3/4 EXTENSION SLIDES.
- DRAWERS ARE FINISHED WITH OAK-GRAIN LAMINATED INTERIORS FOR A SMOOTH FEEL AND QUALITY APPEARANCE. FIVE-SIDED DRAWER CONSTRUCTION ALLOWS FOR EASY REMOVAL OF DRAWER FRONTS.



BEVEL



RADIUS



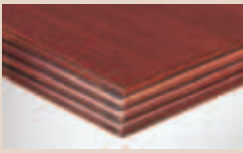
BULLNOSE



TRI-ROUND



SQUARE



FLUTED



ARCH (PEWTER)



ARCH (BLACK)



ARCH (BRASS)



WATERFALL (PEWTER)



WATERFALL (BLACK)



WATERFALL (BRASS)



FINGER PULL



#### DRAWER SLIDES/LOCKING

DESK FILE DRAWERS FEATURE 150 LB. HEAVY-DUTY, FULL-EXTENSION SLIDES THAT SUPPORT HEAVY LOADS. DESKS, CREDENZAS, AND FILES FEATURE LOCKING PEDESTALS ENSURING PRIVACY BY LOCKING ALL DRAWERS WITH THE TURN OF ONE KEY. REMOVABLE LOCK CORES ALLOW FOR REKEYING AT A LATER DATE.



#### MANAGE WIRES

ROUTE POWER AND DATA CABLES AWAY FROM DESKTOPS FOR CLUTTER FREE WORKSURFACES. GROMMETS ARE STANDARD IN BACK PANELS OF RETURNS, BRIDGES, CREDENZAS, AND HUTCH UNITS.



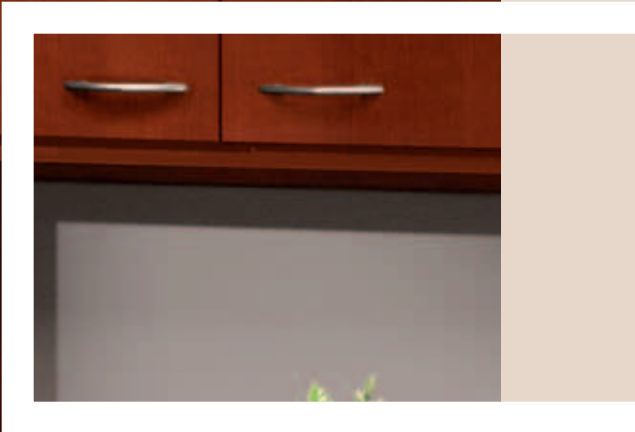
#### FULL AND 3/4 PEDESTALS

FOR THE HIGHEST DEGREE OF PEDESTAL STORAGE CHOOSE FULL PEDESTALS. THREE QUARTER PEDESTALS ALSO AVAILABLE. BOTH OPTIONS COME STANDARD WITH FULL MODESTY PANELS.



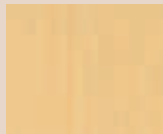
#### DESK MODESTY FRONTS

DOUBLE AND SINGLE PEDESTAL DESKS ARE STANDARD WITH FLAT RECESSED MODESTY PANELS. OPTIONAL STEPPED-FRONT MODESTY PANELS ARE AVAILABLE ON DOUBLE PEDESTAL DESKS AS SHOWN ON PAGE TWO.



# M A D E R A

FINISHES



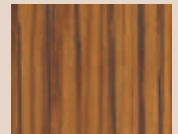
CLEAR MAPLE  
CM



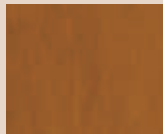
LIGHT MAPLE  
LM



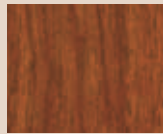
LIGHT OAK  
LO



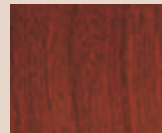
MEDIUM OAK  
MO



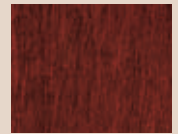
GOLDEN CHERRY  
GC



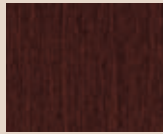
BOURBON CHERRY  
BC



AUTUMN CHERRY  
AC



DARK CHERRY  
DC



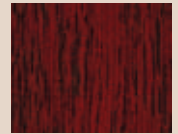
ESPRESSO CHERRY  
EC



IMPERIAL WALNUT  
IW



HERITAGE CHERRY  
ON WALNUT  
HC



MAHOGANY ON  
WALNUT  
MW



PRESIDENTIAL  
WALNUT  
PW

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